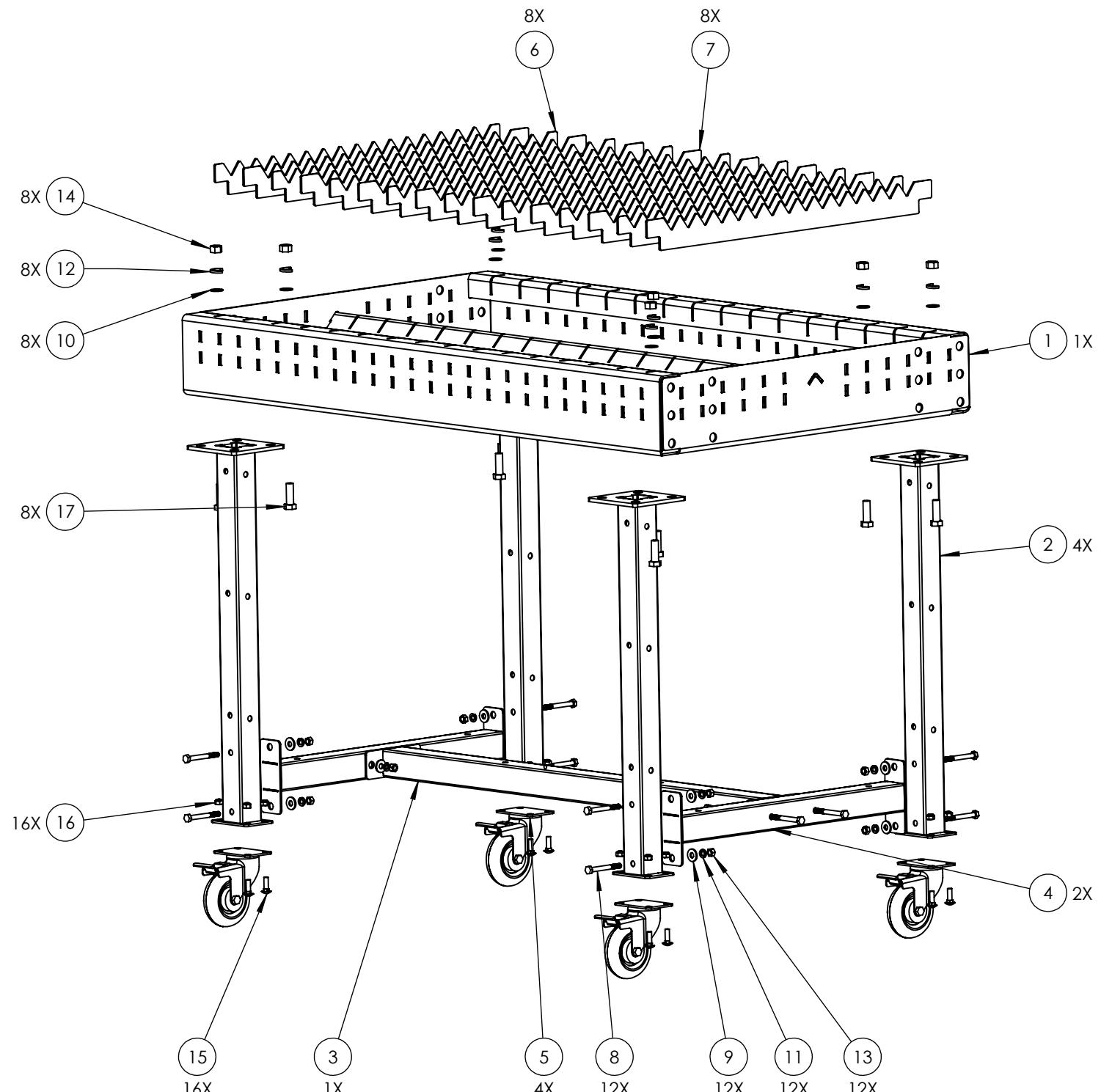
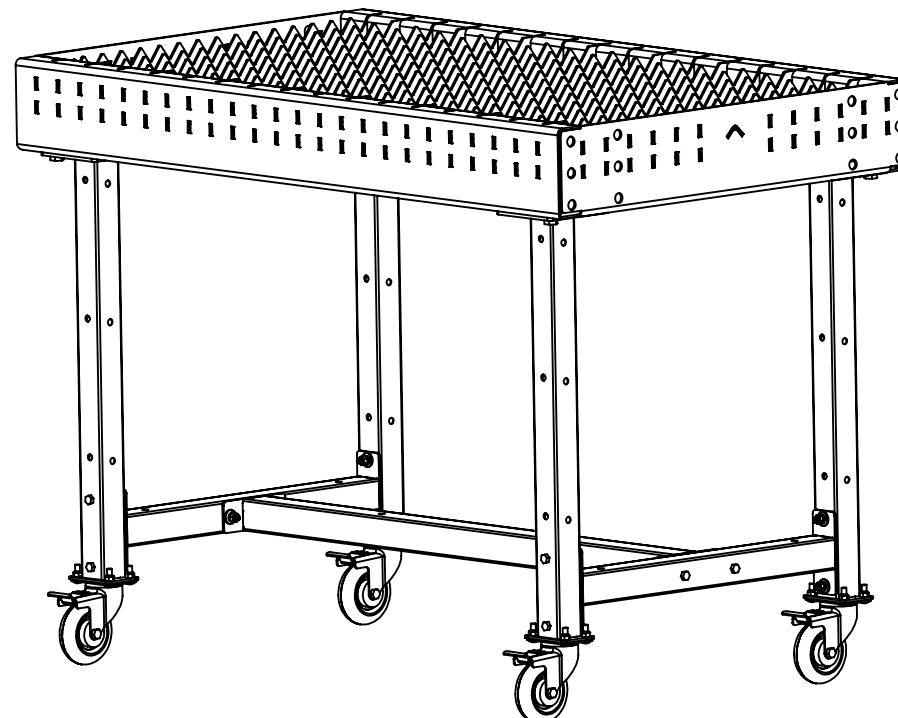


ITEM	DESCRIPTION	QTY.
1	Plasma Table Top Weldment	1
2	Plasma Table Leg Weldment	4
3	30 x 48 Weld Table Long Crossbrace Weldment	1
4	30 x 48 Weld Table Short Crossbrace Weldment	2
5	5.2in Polyurethane Swivel and lock Casters	4
6	Plasma Table Slat A	8
7	Plasma Table Slat B	8
8	Steel Hex Head Shoulder Screw_2" Shoulder - 5/16"-18 x 15/16"- Partial Thread	12
9	Steel Washer - 5/16"	12
10	Steel Washer - 1/2"	8
11	Steel Split Lock Washer - 5/16"	12
12	Steel Split Lock Washer - 1/2"	8
13	Steel Hex Nut - 5/16"-18	12
14	Steel Hex Nut - 1/2"-13	8
15	Steel Carriage Bolt - 5/16"-18 x 1" - Fully Threaded	16
16	Steel Nylon-Insert Lock Nut - 5/16"-18	16
17	Steel Hex Head Screw - 1/2"-13 x 1.5" - Fully Threaded	8



TEXAS
METAL WORKS
101 INDUSTRIAL CT, CONROE, TX 77301
PH: 281-238-9652

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16$
ANGULAR: BEND $\pm 1^\circ$ MACH $\pm 0.5^\circ$
DIMENSIONAL TOLERANCE ± 0.015
DO NOT SCALE DRAWING

DRAWN

CHECKED

MFG. APPR.

Q.A. APPR.

NAME

DATE

COMMENTS :

PART #
2050-000-000

P/N REV :

DWG. VER : 1

SO# :

DESCRIPTION :
PLASMA TABLE ASSY

MATERIAL :

ROUTING :

CUSTOMER : STD. PRODUCT

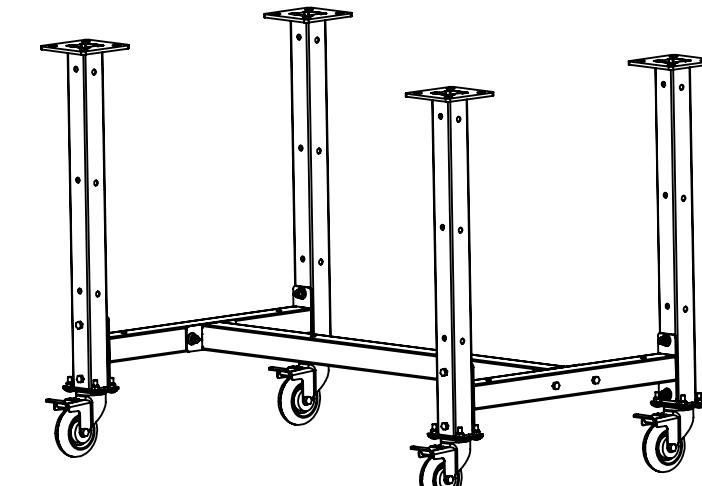
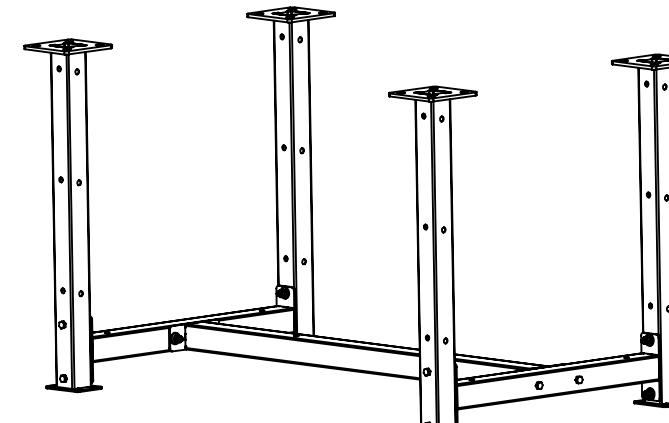
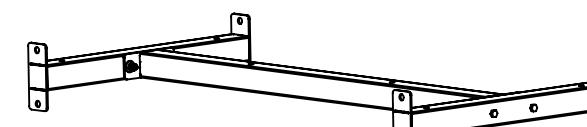
STEP 1: Bolt the Long Crossbrace to the Short Crossbraces using 4 sets of (8) (9) (11) (13)



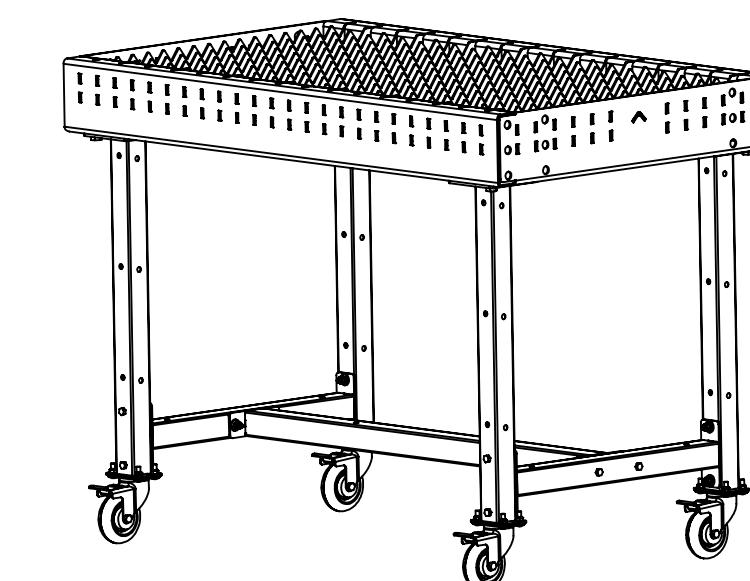
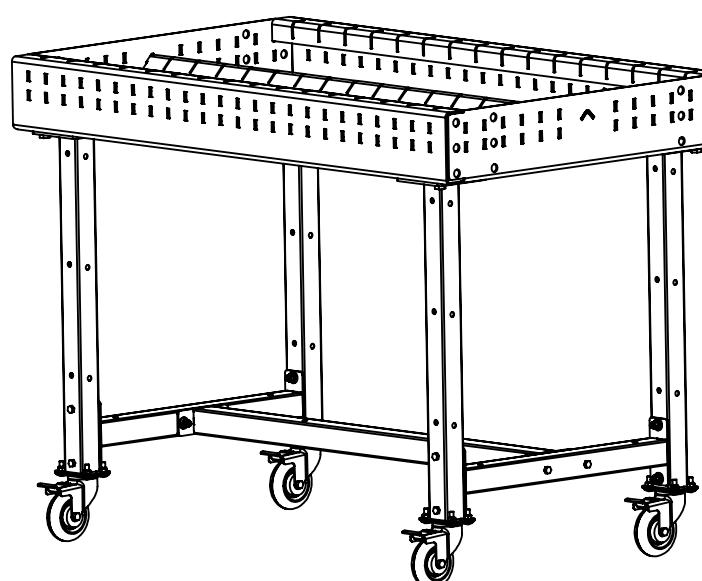
STEP 2: Bolt the Legs using 8 sets of (8) (9) (11) (13)



STEP 3: Bolt the Casters to the Legs using 16 sets of (15) (16)



STEP 4: Bolt the Plasma Table Top to the Legs using 8 sets of (17) (10) (12) (14)



STEP 5: Slide the slats into the slots provided. Alternate between Slat type A and B for maximum contact with the work-piece.

NOTE: Slats and Center Support Bracket are consumables and can be replaced after they wear-out.

